

5200 SYSTEM
DTM ACRYLIC**DESCRIPTION AND USES**

Rust-Oleum® 5200 System is a low VOC, water-based acrylic copolymer enamel finish. These finishes are intended for indoor or outdoor use on properly prepared surfaces in mild to moderate industrial environments. They are an excellent alternative to traditional solvent-based alkyd enamels when solvent fumes cannot be tolerated.

This product complies with USDA FSIS regulatory sanitation performance standards for food establishment facilities. This coating is impervious to moisture and easily cleaned and sanitized.

This product system has been approved per MPI specification #15. Visit paintinfo.com for details.

PRODUCTS**GLOSS FINISH**

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
5222402	--	Marlin Blue
5225402	5225300 [†]	Safety Blue
5227402	--	National Blue
5233402	--	Safety Green
5234402	5234300 [†]	Green (John Deere)
5235402	5235300 [†]	Vista Green
5237402	5237300 [†]	Forest Green
5256402	--	International Orange
5271402	5271300	Dunes Tan
5275402	--	Bronzetone
5277402	5277300 [†]	Chestnut Brown
5279402	--	Gloss Black
5282402	5282300	Silver Gray
5286402	5286300 [†]	Navy Gray
5288402	--	Machine Tool Gray
5292402	5292300	Gloss White
5215402*	5215300* [†]	Alumi-Non
5244402	--	Safety Yellow
5255402	5255300 [†]	Safety Orange
5264402	5264300 [†]	Safety Red
5265402	--	Fire Hydrant Red

GLOSS TINT BASES

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
5207411	5207391	Masstone Gloss
5208418	5208394	Deep Gloss
5209417	5209397	Light Gloss

SATIN FINISH

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
285057	285058	Safety Yellow
285059	285060	Safety Red
285062	285063	Safety Blue
285066	285068	Safety Orange
285069	285071	Safety Green

PRODUCTS (cont.)**SEMI GLOSS FINISH**

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
5293402	5293300	Semi-Gloss White
5274402	5274300 [†]	Semi-Gloss Black

SEMI GLOSS TINT BASES

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
5217411	5217391	Masstone Semi-Gloss
5218418	5218394	Deep Semi-Gloss
5219417	5219397	Light Semi-Gloss

FLAT FINISH

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
5278402	--	Flat Black
5290402	--	Flat White
5258402	5258300	Tower Orange
5291402	5291300	Tower White

NOTE: The 5258402 Tower Orange and 5291402 Tower White match the color standards established by the FAA for towers, tanks, stacks, and other elevated structures which may pose as an obstruction to aircraft.

FLAT FINISH TINT BASES

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
5211411	--	Masstone Flat
5212418	--	Deep Flat
5213417	--	Light Flat

The tint bases use the Rust-Oleum Water-Based Colorants.

[†] Made to Order only. Contact Rust-Oleum Customer Service for details.

* For spray application only. For optimum hiding, use two or more coats.

COMPANION PRODUCTS**PRIMERS**

<u>1-Gallon</u>	<u>5-Gallon</u>	<u>Description</u>
5269402	5269300	Red Primer
5281402	5281300	Gray Primer

ADDITIVE

206201** Acrylic Hardener

**This additive improves the early block and mar resistance of the finish, but does not increase final film hardness.

TECHNICAL DATA

5200 SYSTEM DTM ACRYLIC

PRODUCT APPLICATION

SURFACE PREPARATION

ALL SURFACES: Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with Pure Strength Cleaner/Degreaser item #3599402, commercial detergent or other suitable cleaner. Mold and mildew must be cleaned with a chlorinated cleaner or bleach solution. Rinse thoroughly with fresh water and allow to fully dry. All surfaces must be dry at time of application.

STEEL: Hand tool (SSPC-SP-2) or power tool (SSPC-SP-3) clean to remove loose rust, mill scale, and deteriorated previous coatings. Abrasive blasting to a minimum Commercial Grade (SSPC-SP-6, NACE 3) with a 1-2 mil (25-50 μ) surface profile is recommended for optimal performance. Abrasive blast cleaned steel requires two coats.

CONCRETE AND MASONRY: Hand or power tool clean to remove all loose or unsound concrete, masonry, or previous coating. Very dense, non-porous concrete should be acid etched or abrasive blasted to remove the laitance layer and create a surface profile. Allow new concrete to cure for 30 days before coating.

PREVIOUSLY COATED: Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. The Industrial Choice DTM Acrylic Finish is compatible with most coatings, but a test patch is suggested.

APPLICATION

Apply only when the air and surface temperatures are between 50-100°F (10-38°C) and the surface temperature is at least 5°F (3°C) above the dew point. The relative humidity should not be greater than 85%. Extremely high or low relative humidity can effect dry times and the final gloss of the coating. Iron oxide staining may occur with some colors if surface and air temperature are below 60°F (16°C) or the relative humidity is above 70% during the time of application. For optimum performance use a primer. For optimum hiding, additional coats of 5215 Alumni-Non may be required over dark colors.

PRODUCT APPLICATION (cont.)

EQUIPMENT RECOMMENDATIONS

BRUSH: Use good quality synthetic brush or short nap roller cover ($\frac{1}{4}$ – $\frac{3}{8}$ ")

AIR-ATOMIZED SPRAY:

Method	Fluid Tip	Fluid Delivery	Atomization
Pressure	0.055-0.070	10-16 oz./min.	25-60 psi
Siphon	0.055-0.070	—	25-60 psi
HVLP (var.)	0.043-0.070	8-10 oz./min.	10 psi at tip

AIRLESS SPRAY:

Fluid Pressure	Fluid Tip	Filter Mesh
1800-3000 psi	0.013-0.017	100

THINNING

BRUSH/ROLLER: Thinning is not recommended.

AIR-ATOMIZED SPRAY: Water—up to 1 pint per gallon.

CLEAN UP

Use soap and water.

PERFORMANCE CHARACTERISTICS

PENCIL HARDNESS

METHOD: ASTM D3363

RESULT: 2B

CONICAL FLEXIBILITY

METHOD: ASTM D-522

RESULT: >33%

CYCLIC PROHESION

Rating 1-10, 10=best

METHOD: ASTM D5894, 2 Cycles, 672 hours

RESULT: Rating 10 per ASTM D714 for blistering

IMPACT RESISTANCE (direct/reverse)

METHOD: ASTM D-2794

RESULT: >160

TABER ABRASION

METHOD: ASTM D-4060 CS 17 wheels 500 gram load/1000 cycles

RESULT: 67 mg loss

For chemical and corrosion resistance see page 8-9 of the Rust-Oleum Industrial Brands Catalog Form #275585.

TECHNICAL DATA

5200 SYSTEM DTM ACRYLIC

PHYSICAL PROPERTIES

		PREMIX COLORS	PREMIX SATIN	GLOSS/SEMI-GLOSS TINT BASES	FLAT TINT BASES
Resin Type		Acrylic Copolymer			
Pigment Type		Varies with color			
Solvents		Water and Methyl Carbitol			
Weight	Per Gallon	8.7-10.0 lbs.	9.7-10.4 lbs.	8.5-9.9 lbs.	9.6-11.1 lbs.
	Per Liter	1.04-1.20 kg	1.16-1.24 kg	1.02-1.18 kg	1.15-1.33 kg
Solids	By Weight	36-49%	46.4-50.3%	35-45%	45-53%
	By Volume	34-38%	36.3-38.3%	33-35%	36-38%
Volatile Organic Compounds		<250 g/l (2.08 lbs./gal.)	<220 g/l (1.83 lbs./gal.)	<250 g/l (2.08 lbs./gal.)	<250 g/l (2.08 lbs./gal.)
Recommended Dry Film Thickness (DFT) Per Coat		2.0-3.0 mils (50-75μ)	2.0-3.0 mils (50-75μ)	2.0-3.0 mils (50-75μ)	2.0-3.0 mils (50-75μ)
Wet Film to Achieve DFT		5.0-9.0 mils (125-225μ)	5.0-8.0 mils (125-200μ)	5.0-9.0 mils (125-225μ)	5.0-9.0 mils (125-225μ)
Theoretical Coverage at 1 mil DFT (25μ)		545-610 sq.ft./gal. (13.4-15.0 m ² /l)	582-625 sq.ft./gal. (14.3-15.4 m ² /l)	530-560 sq.ft./gal. (13.0-13.8 m ² /l)	580-610 sq.ft./gal. (14.3-15.0 m ² /l)
Practical Coverage at Recommended DFT (assumes 15% material loss)		150-260 sq.ft./gal. (3.7-6.4 m ² /l)	165-260 sq.ft./gal. (4.0-6.4 m ² /l)	150-240 sq.ft./gal. (3.7-5.9 m ² /l)	160-260 sq.ft./gal. (3.9-6.4 m ² /l)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Tack-free	1-2 hours	1-2 hours	1-2 hours	1-2 hours
	Handle	2-4 hours	2-4 hours	2-4 hours	2-4 hours
	Recoat	1-3 hours	1-3 hours	1-3 hours	1-3 hours
Dry Heat Resistance		200°F (93°C)			
Shelf Life		5 years, protect from freezing			
Safety Information		For additional information, see MSDS			

Calculated values are shown and may vary slightly from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.