



**BEYOND™  
ACRYLIC ENAMEL**

**DESCRIPTION AND USES**

Rust-Oleum® Sierra Performance™ Beyond™ Acrylic Enamel is an industrial performance, zero VOC, zero HAP, very low odor, single component, water-based acrylic urethane.

This coating is designed for use on a primed or painted substrate. It is suitable for both interior and exterior applications. Suitable for doors, cabinets, trim, furniture, equipment, tanks, etc. The very low odor of this coating makes it ideal for use in schools, healthcare facilities, food service areas, office buildings, hotels or in any area where odors are an issue.

Beyond complies with USDA FSIS regulatory sanitation performance standards for food establishment facilities. This coating is impervious to moisture and easily cleaned and sanitized.

**APPEARANCE**

S38: Satin Finish  
S39: Gloss Finish

**PRODUCTS**

**S38 Satin**

1-Gallon	5-Gallon	Description
208040	208041	White Pastel Tint Base
208042	208043	Tint Base
208044	----	Deep Tint Base
208046	----	Accent Tint Base
210479	----	Clear
208048	----	Black
238749	243754*	White Satin

**S39 Gloss**

1-Gallon	5-Gallon	Description
208050	208051	White Pastel Tint Base
208052	208053	Tint Base
208054	----	Deep Tint Base
208056	----	Accent Tint Base
210491	210492*	Clear
208058	----	Black
238748	243755*	White Gloss
238750	----	Navy Gray
238751	----	Safety Blue
210493	----	Safety Red
210495	----	Safety Yellow

\*Made-To-Order only. Contact Customer Service for details.

**COMPANION PRODUCTS**

**RECOMMENDED PRIMER**

For ferrous substrates: MetalMax®  
For non-ferrous substrates: Griptec™

**PRODUCT APPLICATION**

**SURFACE PREPARATION**

**ALL SURFACES:** Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with Industrial Pure Strength® Cleaner/Degreaser, commercial detergent or other suitable cleaner. Rinse thoroughly with fresh water and allow to fully dry.

**STEEL:** Scrape and wire brush or power tool clean to remove loose rust, scale, and deteriorated coatings in accordance to SSPC-SP-2 Hand Tool Cleaning or SSPC-SP-3 Power Tool Cleaning. Steel substrates must be primed with MetalMax Primer. Two coats of primer must be used if the substrate was prepared by abrasive blast cleaning.

**PREVIOUSLY COATED:** Previously coated surfaces must be sound and in good condition. remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with Industrial Pure Strength Cleaner/Degreaser, commercial detergent or other suitable cleaner. Rinse thoroughly with fresh water and allow to fully dry. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile. Beyond is compatible with most coatings, but a test patch is suggested.

**APPLICATION**

Apply only when air and surface temperatures are between 50°-100°F. (10°-38°C) and surface temperature is at least 5°F above dew point.



## TECHNICAL DATA

# BEYOND™ ACRYLIC ENAMEL

### PRODUCT APPLICATION (cont.)

#### TINTING

Beyond tint bases can be tinted with COLORTREND® PLUS™ 808, COLORTREND® 888, Rust-Oleum 2030 Water-based Colorants or other high quality water-based or universal colorants. This product contains zero VOCs before tinting. Adding colorants may add VOCs. If used at the recommended levels, the VOC will not exceed 100 g/l.

White Pastel Base accepts 2 oz. of tint.

Tint Base accepts 4 oz. of tint.

Deep Base accepts 8 oz. of tint.

Accent Base accepts 12 oz. of tint.

#### EQUIPMENT RECOMMENDATIONS

BRUSH: Use a good quality synthetic bristle brush.

ROLLER: Use a good quality 3/8" synthetic nap roller cover.

AIR-ATOMIZED SPRAY:

Method	Fluid Tip	Fluid Delivery	Atomizing Pressure
Pressure	0.055-0.070	12-16 oz./min.	40-60 psi
Siphon	0.055-0.070	—	40-60 psi
HVLP (var.)	0.043-0.070	8-10 oz./min.	10 psi at tip

Air cap for highest pressure

AIRLESS SPRAY:

Fluid Pressure	Fluid Tip	Filter Mesh
2000-3000 psi	0.013-0.017	100

#### THINNING

If needed thin with water.

#### CLEAN-UP

Clean up with soap and water and dispose of all waste material in a proper manner and in accordance with local waste regulations. Consult with local environmental regulations for appropriate method of disposal and/or recycling of paint and empty container.

### PERFORMANCE CHARACTERISTICS

#### PENCIL HARDNESS

METHOD: ASTM D3363

RESULT: 3B

#### CONICAL FLEXIBILITY

METHOD: ASTM D522

RESULT: >33%

#### IMPACT RESISTANCE

METHOD: ASTM D2794

RESULT: >160 lbs (direct)

#### GLOSS AT 60°

METHOD: ASTM D523

RESULT: (Gloss) 70-85%

RESULT: (Satin) 20-30%

#### ACCELERATED WEATHERING (% gloss retention)

METHOD: ASTM D4587, QUV Type A bulb, 450 hours

RESULT: 93% gloss retention (Gloss Black)

#### CROSSHATCH ADHESION (Direct to steel)

METHOD: ASTM D3359

RESULT: 5B

Note: The Beyond Clear finish may experience a temporary milky appearance after excessive exposure to water. It will diminish and the coating will recover as it dries out. This will not affect the integrity of the coating or compromise the service life.



## TECHNICAL DATA

# BEYOND™ ACRYLIC ENAMEL

### PHYSICAL PROPERTIES

		SATIN	GLOSS
Resin Type		Acrylic Urethane	Acrylic Urethane
Pigment Type		Varies with color	Varies with color
Solvents		Water	Water
Weight	Per Gallon	9.2-10.6 lbs.	8.7-10.5 lbs.
	Per Liter	1.1-1.3 kg	1.0-1.3 kg
Solids	By Weight	37-52%	46-51%
	By Volume	30-36%	36-38%
Viscosity		85-90 KUs	85-90 KUs
Volatile Organic Compounds		0 g/l**	0 g/l**
Recommended Dry Film Thickness (DFT) Per Coat		1-3 mils (25-75μ)	1-3 mils (25-75μ)
Wet Film to Achieve DFT		3-9 mils (75-225μ)	3-8 mils (75-200μ)
Theoretical Coverage at 1 mil (DFT) 25μ		481-578 sq. ft./gal. (11.8-14.2 m <sup>2</sup> /l)	580-610 sq. ft./gal. (14.3-15.0 m <sup>2</sup> /l)
Practical Coverage at Recommended DFT (assumes 15% material loss)		135-490 sq. ft./gal. (3.3-12.1 m <sup>2</sup> /l)	165-520 sq. ft./gal. (4.1-12.8 m <sup>2</sup> /l)
Dry Times at 70°-80°F (21°-27°C) and 50% Relative Humidity	Tack-free	30 minutes	30 minutes
	Recoat	2-4 hours	2-4 hours
Dry Heat Resistance		200°F (93°C)	200°F (93°C)
Shelf Life		3 years	3 years
Storage		PROTECT FROM FREEZING. IF PRODUCT SHOULD FREEZE, ALLOW THE MATERIAL TO WARM UP AND REMAIN NORMAL ROOM TEMPERATURE FOR 48 HOURS PRIOR TO USE. MIX BY HAND STIRRING.	DO NOT ALLOW TO FREEZE.
Safety Information		For additional information, see MSDS	

Calculated values are shown and may vary slightly from the actual manufactured material.

\*\*Measured by ASTM D6886. Tinting with some colorants may add minor amounts of VOC.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.