

TECHNICAL DATA SHEET



# 297 Series

Undercoat Universal Alkyd Emulsion

## Description

**Adhero Hybrid 297** is an alkyd emulsion universal undercoat for indoor and outdoor use. It's exceptional adhesion properties allows it to optimize the topcoat performance. Adhero Hybrid 297 will hide most common stains. It is easy to apply and dries quickly. It can be used for commercial, institutional and residential projects.

### Use

This universal undercoat is applicable to interior and exterior surfaces. Adhero Hybrid 297 can be applied onto new or already painted surfaces that have been properly prepared. It can be applied directly to alkyd paints, interior ferrous metals with no rust, ceramics, melamine, wood (except wood that is rich in tannin, like cedar and redwood), drywall, bricks, plaster, stucco, concrete and can be recoated after only 4 hours. Adhero Hybrid 297 can be used for water stains on acoustic tiles, common household stains (coffee, pencil, wine). Given the diversity of the stains, we suggest to apply two coats for an optimal result.

## **Advantages**

- The Adhero Hybrid 297 has an excellent adhesion to several kinds of surfaces
- Seals porous surfaces as well as old yellowed gypsum.
- Hides most spots in one or two coats.
- Can be covered with a water-based or solvent-based paint
- Can be sanded after 3 hours of drying.

### **Limitations**

- Not designed to seal new wood which may bleed such as: (Red cedar, redwood, plywood, recomposed and glued wood, exotic wood or any other wood with bleeding)
- Do not apply below 10 ° C (50 ° F)
- Do not apply in direct sunlight.
- Do not mix with other paints
- Not designed to block the smell of smoke
- Do not apply at the end of the day outdoors when dew is forming
- Must be covered

### **Technical Data**

Resin		Alkyd emulsion	
Colour Cleaning Inflammability Flash Point Solids by weight Solids by volume		White	
		Water	
		N/A	
		N/A	
		58	% %
		40	
VOC		<50	g/l
Gloss	60°	N/A	
Sheen	80°	N/A	

## **Application Data**

At 25° Celsius			
Relative humi	•		
May differ depending on the colour  Spreading Rate  May vary depending on the surface porosity		37-46 m <sup>2</sup> (400-500sqft)	gallon
Film Thic	kness		
	Wet	3,2-4,0	mils
	Dry	1,28-1,6	mils
Drying Ti	me		
	Tack free	30	min
	Recoat	4	hours
	Cleaning	N/A	days
Application	on		
	Brush	√	
	Roller	√	
	Spray (Buse 0,015-0,019)*	2000-2500	lb/po2
*This data may va	y depending on the equipment of a manufacturer		
Exterior		24	heures
Storage			
	Temperature	10 et 30	°C
Format	946ml	3,78L	18,9L
297-0	$\checkmark$	$\sqrt{}$	Χ





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## **Surface preparation**

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The surface should be dry and clean, free from dust, oil, grease, rust and soap. On an already painted surface, it is recommended to clean with a degreaser (TSP) in order to remove any contaminant that could interfere with the adhesion and the hardening of the product. Rinse the entire surface thoroughly. Surfaces must be well sanded and dusted.

**Presence of mold**: Clean the affected area with a mixture of 1 part bleach to 3 parts of water. Rinse the entire surface thoroughly.

**Peeling**: Using a scraper, remove the weakened paint, then sand the edges of the surface to make it uniform. Fill holes and uneven surfaces with repair compound.

**Chalking**: Scrub with a wire brush and / or pressure washing.

**Presence of efflorescence**: Must be removed by pressure washing and / or with muriatic acid

**Alkyd-based paint without silicone or glossy surface:** Sand to ensure excellent adhesion. Clean off sanding residue

**Alkyd-based with silicone**: Use an alkyd-based primer (Block Plus 296) to ensure maximum adhesion

**Concrete / Masonry:** Wait until concrete / masonry has hardened at least 30 days, and no efflorescence salt should be present before covering it

**Melamine:** Make sure to clean the surface well with a degreaser, rinse then sand with a #100 grit sandpaper.

Wood (EXCEPT: red cedar wood, redwood, exotic plywood, recomposed and glued wood and any wood with bleeding): The surface should be sanded with #80 or #100 grit sandpaper to open up the wood grain. Cover pine knots with Stop Plus 298 to slow bleeding. For red cedar or redwood, plywood or any other wood with bleeding use the Plus 296 block.

Warning: Wood is a natural material and although it is treated, bleeding may recur over time.

## **Application**

This product is ready to use and does not require dilution. Mix well before use. Apply a coat or two if necessary. Allow a minimum of 4 hours drying time between each coat. In order to cover the surface well, it is recommended to use a 10mm lint free roller and a quality nylon-polyester brush. Clean rollers and brushes with warm soapy water after using them.

For spray application: May be thinned with a maximum of 10% water.

Pressure: 2000 to 2500 psi \*

Nozzle: 0.015 - 0.019 \*

\* This data may vary depending on the brand of the equipment manufacturer.

#### **Maintenance**

Must be topcoated.

### Warranty

This product will give complete satisfaction if applied according to the manufacturer's instructions. In the event that this is found to be defective after inspection, the manufacturer's liability is limited to replacement of the product and does not include labor during application.

#### **Caution**

- Keep out of the reach of children
- Keep container closed when not in use
- Avoid freezing

Contact your municipality to dispose of the container in an environmentally-friendly manner